

MSG 056 - RED FD05 MGM DEACT REFORM PROCEDURE CHANGE

In MGM EOC (NOM, pg. 1-15) change step 2 wording to:

2. Perform REFORM MGM SAMPLE

REFORM MGM SAMPLE

1.

MGM

 Shared PGSC

Reform 1

 1. Select 'Shutdown' / 'Reform 1'
 - In 'Volume' entry box, type "0" cc
 - Read value CRSHR from MGM screen
 - If value ≥ 140000 ,
 - in 'Crusher motor steps to move' entry box, type "140000" steps
 - If value < 140000
 - in 'Crusher motor steps to move' entry box, type value of CRSHR
 - Select 'OK'
 2. ✓ 'Task Completed' appears before continuing (3 min)
 3. Select 'OK'
4.

MGM

 Read value CRSHR from MGM screen. If value < 300 go to step 13
5.

MGM

Reform 1

 1. Select 'Shutdown' / 'Reform 1'
 - In 'Volume' entry box, type "5" cc
 - Read value CRSHR from MGM screen
 - If value ≥ 140000 ,
 - in 'Crusher motor steps to move' entry box, type "140000" steps
 - If value < 140000
 - in 'Crusher motor steps to move' entry box, type value of CRSHR
 - Select 'OK'
 6. ✓ 'Task Completed' appears before continuing (3 min)
 7. Select 'OK'
8.

MGM

 Read value CRSHR from MGM screen. If value < 300 go to step 13
9. Repeat steps 5-8 two times (as long as CRSHR value ≥ 300)
10.

MGM

Reform 1

 1. Select 'Shutdown' / 'Reform 1'
 - In 'Volume' entry box, type "10" cc
 - Read value CRSHR from MGM screen
 - In 'Crusher motor steps to move' entry box, type value of CRSHR
 - Select 'OK'
 11. ✓ 'Task Completed' appears before continuing (3 min)
 12. Select 'OK'
 13. Go to DEACT (Test 1,2,4,5,7,8), step 3